

SWR PIPES ( As Per IS 13592\_ 1992 with latest amendment )

u PVC Pipes for soil and waste discharge system for inside and out side  
Dimension of SWR pipes

Nominal O.D	Mean O.D		O.D at any point		Wall Thickness Type - A		Wall Thickness Type -B	
	Min	Max	Min	Max	Min	Max	Min	Max
40.00	40.00	40.30	39.60	40.50	1.80	2.20	3.20	3.80
50.00	50.00	50.30	49.50	50.60	1.80	2.20	3.20	3.80
63.00	63.00	63.30	62.20	63.80	1.80	2.20	3.20	3.80
75.00	75.00	75.30	74.10	75.90	1.80	2.20	3.20	3.80
90.00	90.00	90.30	88.90	91.20	1.90	2.30	3.20	3.80
110.00	110.00	110.40	108.60	111.40	2.20	2.70	3.20	3.80
125.00	125.00	125.40	123.50	126.50	2.50	3.00	3.20	3.80
140.00	140.00	140.50	138.30	141.70	2.90	3.40	3.60	4.20
160.00	160.00	160.50	158.00	162.00	3.20	3.80	4.00	4.60